

# ***Flex One***

## ***s201 Acetoxy silicone sealant***

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### **SURFACE PREPARATION :**

Substrate surface should be thoroughly cleaned with a suitable solvent such as alcohol, xylene, or methyl ethyleketone (MEK). Do not use soap, detergent or water. Wipe the surface dry. Sealant will not properly adhere to a wet substrate.

### **MASKING :**

To obtain a neat sealant line, use masking tape to cover areas adjacent to any joints before priming

### **BACK - UP MATERIAL:**

Do not apply sealant in direct contact with organic rubber such as chloroprene or EPT etc. Rubber closed to into back - up materials may stain the silicone sealant

### **APPLYING AND TOOLING SEALANT:**

Cut nozzle to desired bead size, break the membrane film completely and extrude sealant in the joint. Tool immediately, within 5 minutes of application, with a spatula to spread the sealant against the back - up material and joint surfaces. Remove masking tape immediately after tooling. Sealant will begin to skin on the exposed surface in about 10 minutes and cure will progress inward.

### **HANDIGN AND SAFETY:**

Wear eye protection when handling uncured sealant as it can irritate eyes. In case of eye contact, immediately flush eyes well with water and contact a physician. This product releases methyl ethyl ketoxime vapors as a by product of cure Adequate ventilation must be maintained in the work place at all times. Extended contact with the skin may cause irritation and should be avoided. Not for food contact use.

### **STORAGE:**

Store in a cool, dry, dark place Keep out of reach of children.

### **COVERGAGE :**

Approximately linear 3 m. size 10 X 10 mm.

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**Distributor**

