

SILICONE-S

Estimate sealing length

Depth (mm)	Width (mm)			
	6	10	15	20
6	8 m			
10		3 m	2 m	1.5 m

Cartridge 300 ml.No volume loss

Minimum and maximum dimensions for sealant joints

Joint dimension	Minimum (mm)		Maximum	
	Width	Depth	Width	Depth
Grazing joints	6	6	30	20
General joints	10	10	20	20

Surface preparation

Substrate surface should be thoroughly cleaned with a suitable solvent such as alcohol, xylene, or methyl ethyle ketone (MEK). Do not use soap, detergent or water. Wipe the surface dry. Sealant will not properly adhere to a wet substrate.

Masking

To obtain a neat sealant line, use masking tape to cover areas adjacent to any joints before priming

Primer

A preliminary adhesion test of sealant on the substrate is recommended to ascertain proper adhesion. For difficult - to - bond substrates, use of a primer p 14.

Back - up material

Do not apply sealant in direct contact with organic rubber such as chloroprene or EPT etc. Rubber closed to into back - up materials may stain the silicone sealant

Applying and tooling sealant

Cut nozzle to desired bead size, break the membrane film completely and extrude sealant in the joint. Tool immediately, within 5 minutes of application, with a spatula to spread the sealant against the back - up material and joint surfaces. Remove masking tape immediately after tooling. Sealant will begin to skin on the exposed surface in about 10 minutes and cure will progress inward.

Handing and safety

Wear eye protection when handling uncured sealant as it can irritate eyes. In case of eye contact, immediately flush eyes well with water and contact a physician. This product releases methyl ethyl ketoxime vapors as a by product of cure Adequate ventilation must be maintained in the work place at all times. Extended contact with the skin may cause irritation and should be avoided. Not for food contact use.

Packaging

300 ml
10 cartridges per carton

Shelf Life

1 year when properly stored.
Store in a cool, dry, dark place Keep out of reach of children.



13-12 Chikuko hamadera nishi-mashi Nisi-ku,sakai,Osaka.592-8352
TEL.+81-072-268-0321 FAX.+81-072-268-0326 E-mail: someone@example.com
<http://www.sharpchem.co.jp>

Distributor :